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Welding techniques and associated weld distortion problems encountered in heavy industries are very typical and need to be dealt with from a view point of their

Distortion control - prevention by fabrication

Assembly techniques. In general, the welder has little influence on the choice of welding procedure but assembly techniques can often be crucial in minimising distortion.

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An even better method to control distortion is to weld both sides of a double-sided weld simultaneously. etc.) and techniques (welding sequences and balancing

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